2012 BELARUS

Concrete batching plant for the production of ready-mix concrete for building an atomic power station.

Main technichal features:

- Max concrete production: 240 cbm/h

(for a batch each 1,5 min)

- Countercurrent mixers: 2x2250/1500 lt - Twin-shaft mixers: 2x2250/1500 lt

- Aggregate silos : 16x30 cbm

- Cement silos : 4x40 cbm

- Additives: 8x1500 lt

- Loading points for truck mixers: 4

- Automatic washing system: 110 bar

system:

- Concrete recycling: 12 cbm/h

- Microwave moisture

metering of concrete: 4 pcs

- Microwave moisture
Metering for sand: 4 pcs

Metering for sand : - Insulation panels :

- Wall panels 80 mm : K=0,250

- Roof panels 100+35 mm : K=0,190

Production control system:

- 1 Software program

for aggregate loading: T2008-I

- 1 Software program

for dosing and mixing: S2008-M

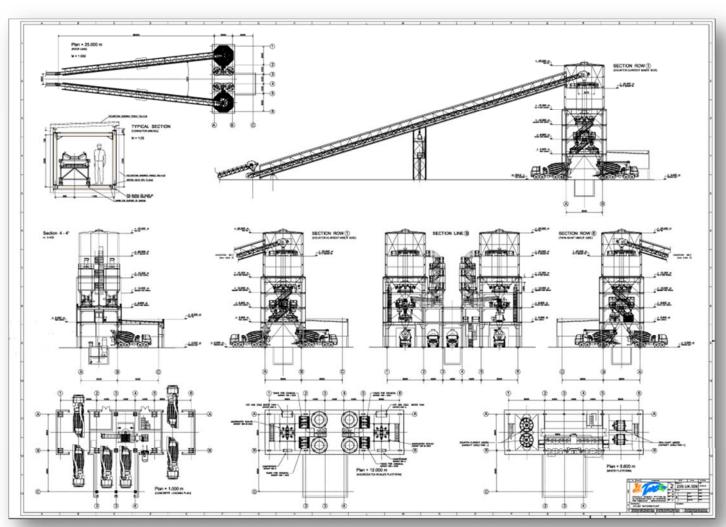
- 1 Electrical switchboard for the manual and automatic control mode of aggregate filling and storage.
 All functions carried by PLC and Touch-screen.
- 1 Electrical switchboard for the manual and automatic control mode of dosing and mixing system.
 All functions carried by PLC and PC
- 2 External control box for the control of mixers.
- 2 External control box for the control of mixer washing.



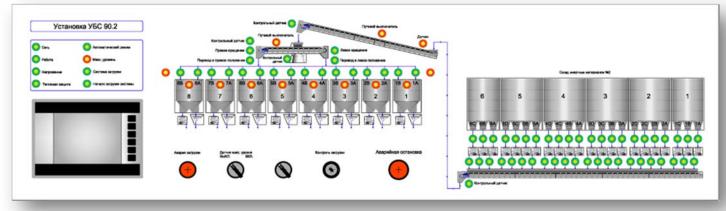




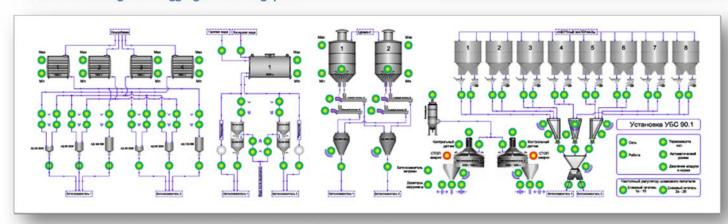




Lay-out drawing of new batching and distribution plant



Flow-sheet drawing of the aggregates loading plant



Flow-sheet drawing of the batching and concrete distribution plant